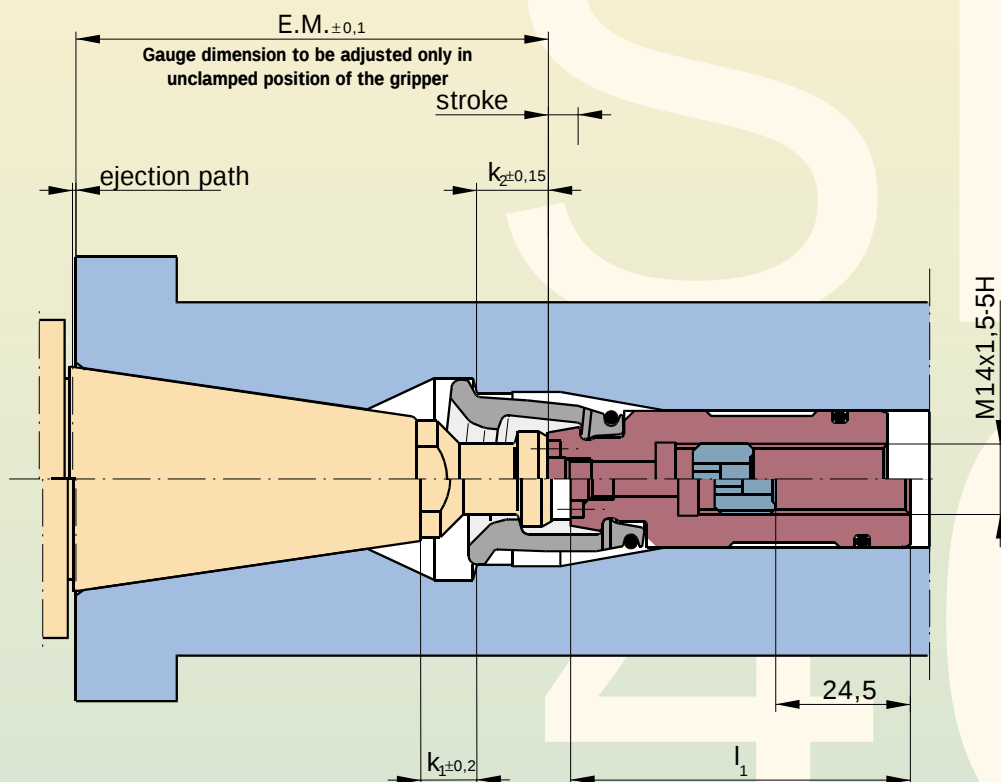


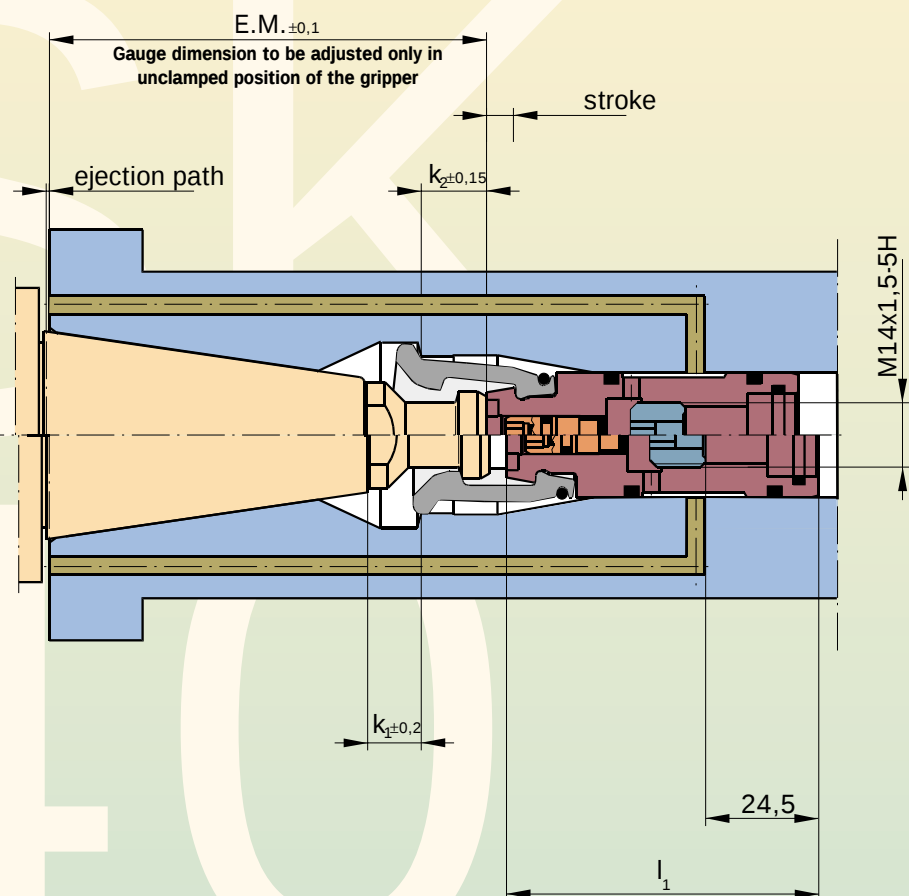


tool standard	code
DIN 69871/69872 ISO 7388/1/2 Typ A	A1
ANSI B 5.50 - 78 ISO 7388/1/2 Typ B	C1
MAS 403-1982 BT/PT 2 (30°)	E1
MAS 403-1982 BT/PT 1 (45°)	F1
medium transfer	
without transfer	1
axial transfer	2

Technical data for the combination
inside spindle intensifier - rotary
union/unclamp unit in ES/IS-power
drawbar

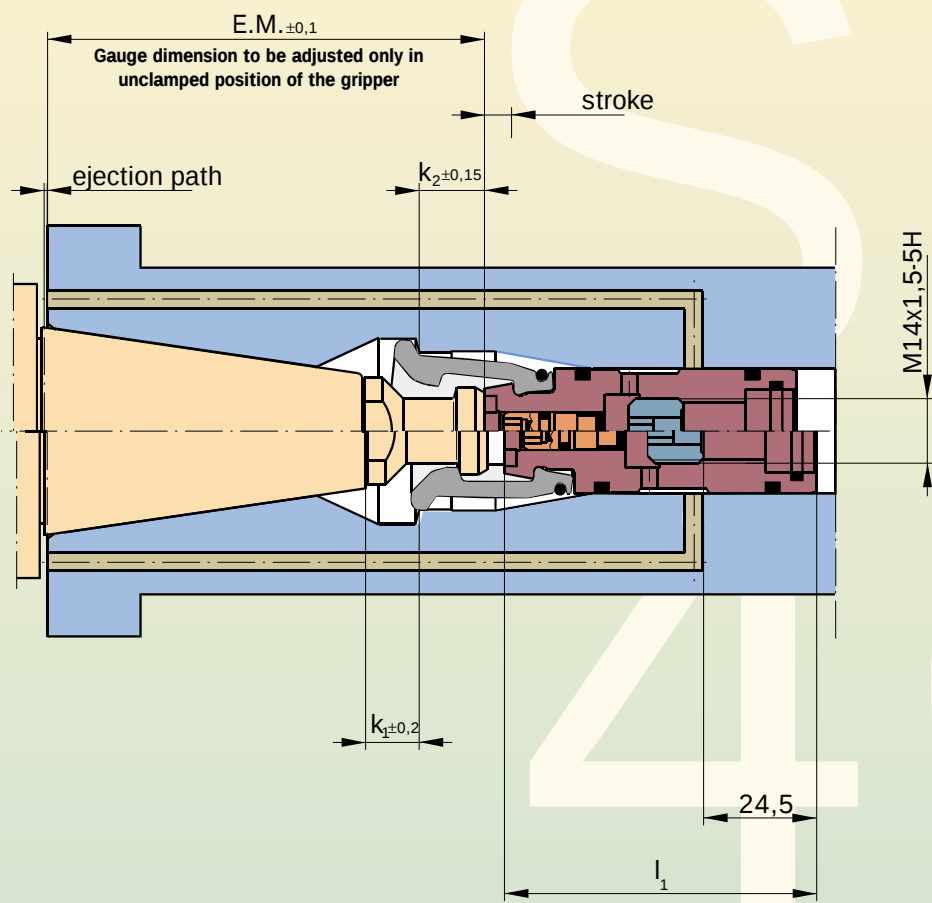
rated quantity		SK 40					
code		A1	A1	C1	C1	E1	F1
medium transfer		1	2	1	2	1 / 2	1 / 2
[N]	pull in force	12000		10500			
	stroke	5,5	5,5	5,5	5,5	5,5	5,5
[mm]	ejection path	0,65	0,65	1,6	1,6	0,65	0,65
	reference gauge	93,6	93,6	82,9	82,9	99,7	99,7
	k ₁	11,1	11,1	11,1	11,1	14,1	14,1
	k ₂	14,1	14,1	3,4	3,4	20,2	20,2
	l ₁	67,1	66,4	78,3	77,6	60,3	60,3
order no.	mounting tool	95.101.281.9.2	95.101.281.9.2	95.101.281.9.2	95.101.281.9.2	95.101.281.9.2	95.101.281.9.2

Subject to modification due to technical advance!



tool standard		code
DIN 69871/69872	ISO 7388/1/2 Typ A	A1
ANSI B 5.50 - 78	ISO 7388/1/2 Typ B	C1
MAS 403 - 1982 BT/PT 2 (30°)		E1
MAS 403 - 1982 BT/PT 1 (45°)		F1
medium transfer		
radial transfer		3

rated quantity		SK 40			
code		A1	C1	E1	F1
medium transfer		3			
[N]		12000	10500		
[mm]	stroke	5,5	5,5	5,5	5,5
	ejection path	0,65	1,6	0,65	0,65
	reference gauge	93,6	82,9	93,6	93,6
	k_1	11,1	11,1	11,1	11,1
	k_2	14,1	3,4	14,1	14,1
	l_1	67,4	78,3	67,4	67,4
order no.	mounting tool	95.101.281.9.2	95.101.281.9.2	95.101.281.9.2	95.101.281.9.2



tool standard		code
DIN 69871/69872	ISO 7388/1/2 Typ A	A1
ANSI B 5.50 - 78	ISO 7388/1/2 Typ B	C1
MAS 403 - 1982 BT/PT 2 (30°)		E1
MAS 403 - 1982 BT/PT 1 (45°)		F1
medium transfer		
radial / axial transfer		4

Technical data for the combination
inside spindle intensifier - rotary
union/unclamp unit in ES/IS-power
drawbar

rated quantity		SK 40			
code		A1	C1	E1	F1
medium transfer		4			
[mm]	[N]	pull in force		12000	10500
	stroke	5,5	5,5	5,5	5,5
	ejection path	0,65	1,6	0,65	0,65
	reference gauge	93,6	82,9	93,6	93,6
	k ₁	11,1	11,1	11,1	11,1
	k ₂	14,1	3,4	14,1	14,1
	l ₁	67,4	78,3	67,4	67,4
order no.	mounting tool	95.101.281.9.2	95.101.281.9.2	95.101.281.9.2	95.101.281.9.2